



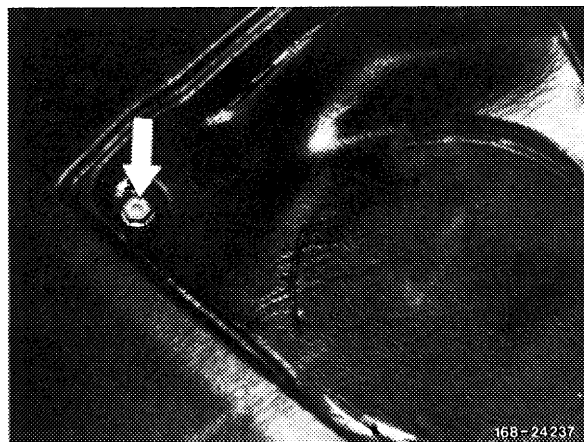
68 Interior equipment

	Job No.
Instrument panel	
Removal and installation of instrument panel	68-I 00
Removal and installation of cover for speaker	1 0 5
Removal and installation of glove box cover 120
Removal and installation of lock on glove box cover	1 3 0
Removal and installation of glove box	1 4 0
Removal and installation of cover under Instrument panel	1 5 0
Center console	
Removal and installation of center console	2 0 0
A. Center console upper half	
B. Center console lower half	
Removal and installation of cover on shift lever	2 3 0
Removal and installation of cover on shift lever(automatic transmission)	2 3 1
Paneling (trim)	
Removal and Installation of reveal molding on windshield top	400
Removal and installation of reveal molding laterally on windshield	405
Removal and installation of headlining	430
Removal and installation of edge protectron under driver's and rear door	442
Removal and installation of paneling (trim) on rear pillar	449
Removal and installation of hat rack and first aid kit	458
Removal and installation of paneling(trim) on center pillar	470
Removal and installation of paneling(trim) on rear center piece	485
Removal and installation of cushioning elements on transmission tunnel, outside	492

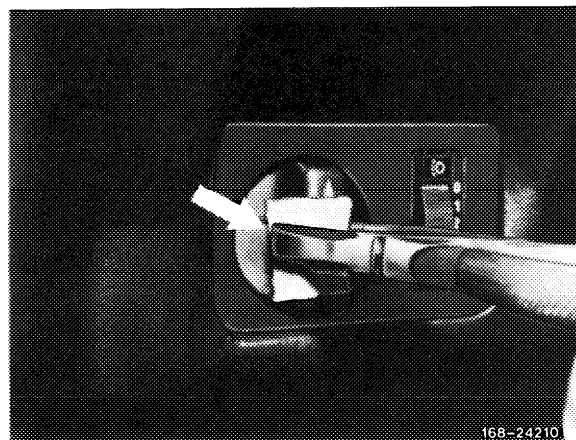
Removal

- 1 Remove glove box (68-140).
 - 2 Remove cover left and right under instrument panel (68-I 50).
 - 3 Remove reveal molding left and right on windshield (68-405).
 - 4 Remove covering for both front speakers (68-105).
 - 5 Remove steering wheel (group 46).
- Remove instrument cluster (group 54).

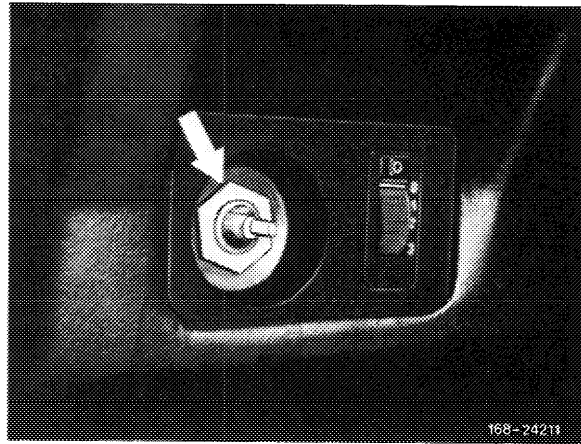
- 6 Remove screw in speaker cutout left and right.



- 7 Pull off control knob for rotary light switch.

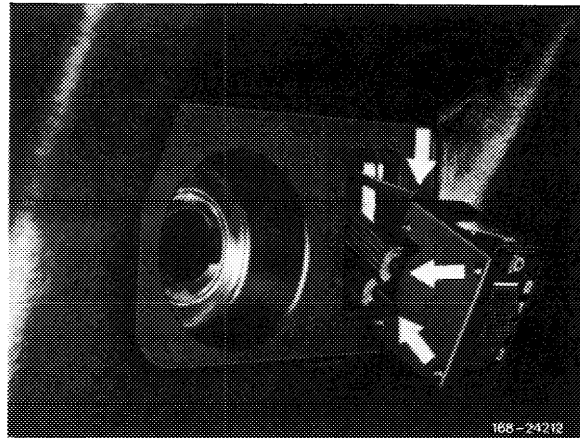


8 Unscrew nut on rotary light switch (width between flats 24 mm) and remove rotary light switch.

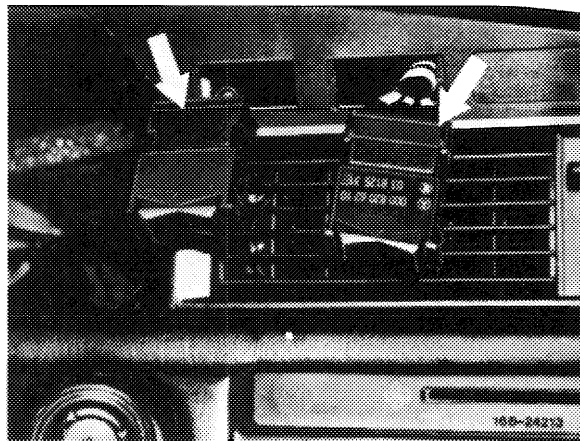


9 Push out switch for light range regulation and pull off connections.

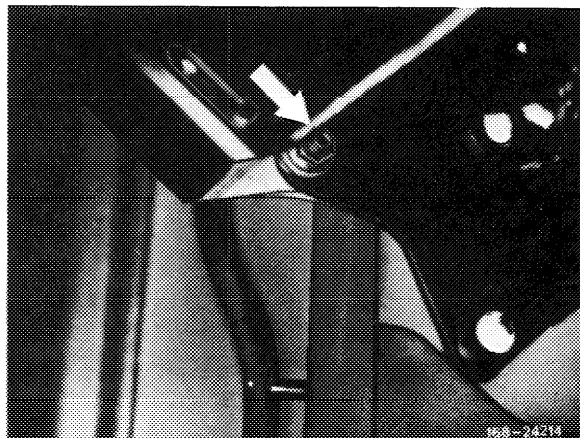
Attention! During installation, connect vacuum lines correctly: lilac at the top, lilac-yellow at the bottom.



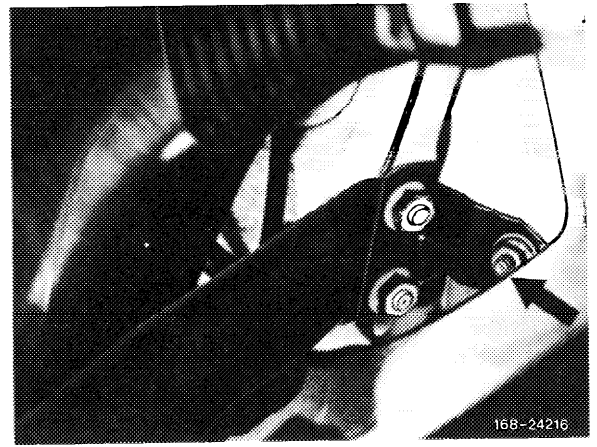
10 Push out switch in range of air jets center and pull off connections.



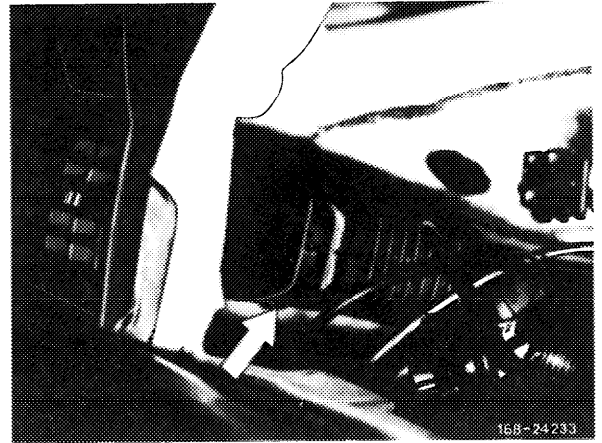
11 Unscrew fastening nut at bottom left and remove screw.



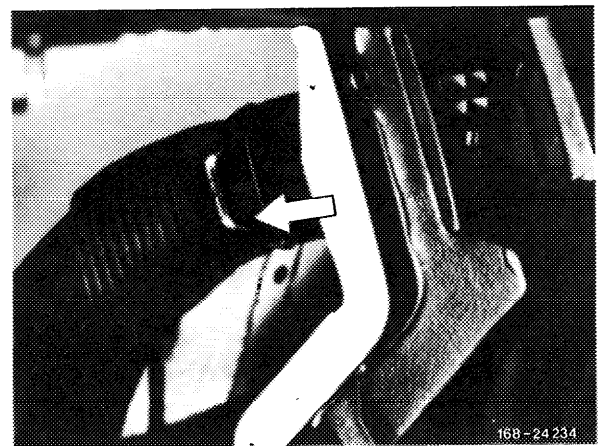
12 Pull off fastening nut bottom right and remove screw.



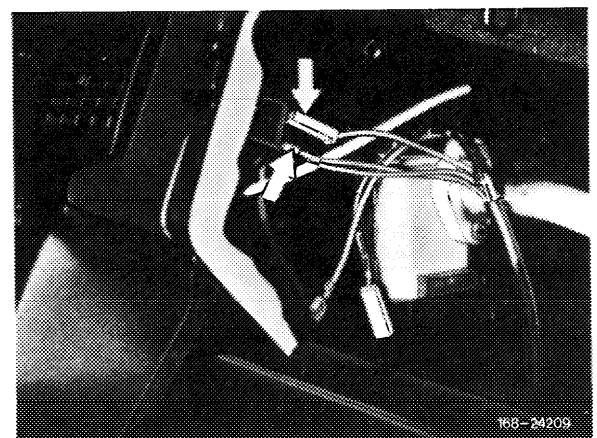
13 Pull off air duct on air jet outside left.



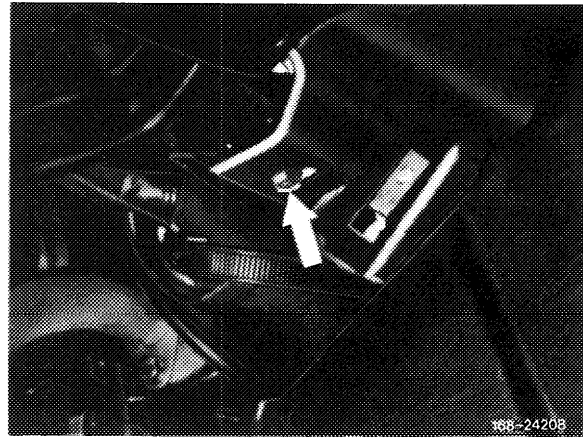
14 Pull off air duct on air jet outside right.



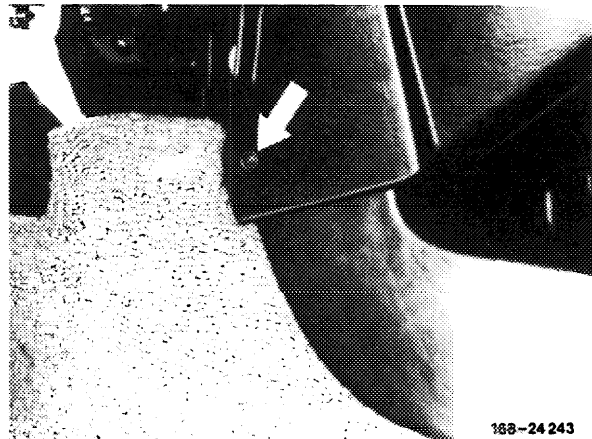
15 Pull off electrical connections on switch for glove box light.



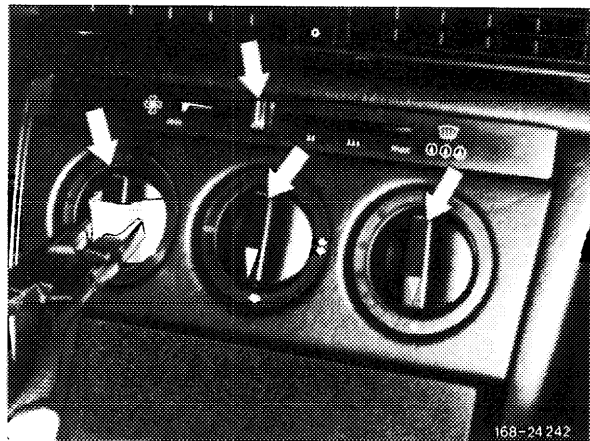
16 Unscrew fastening screw on stiffening pipe.



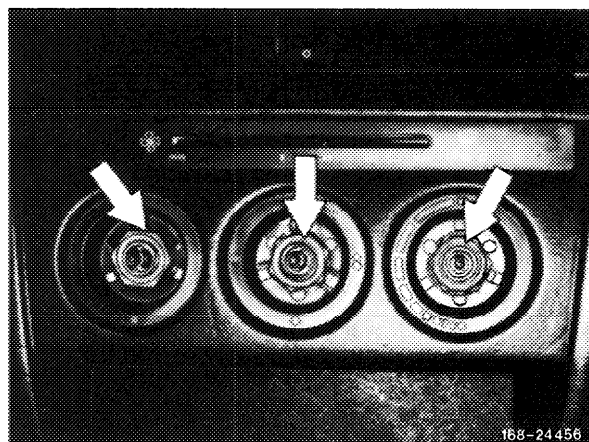
17 Unscrew screw on heater box left and right.



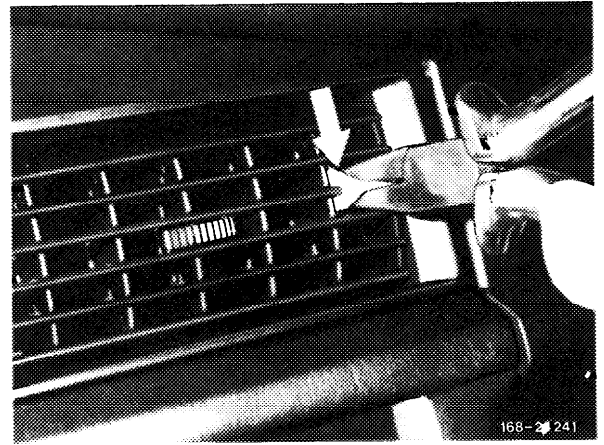
18 Pull off control knobs for blower-heater and air distributor switch.



19 Unscrew nuts on control unit.

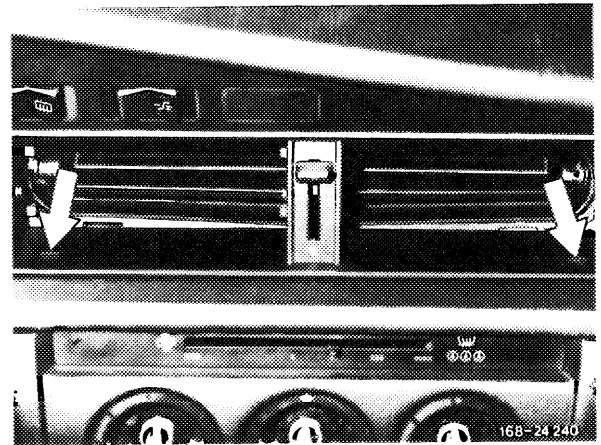


20 Pull out air jets on instrument panel center with padded flat nose pliers.

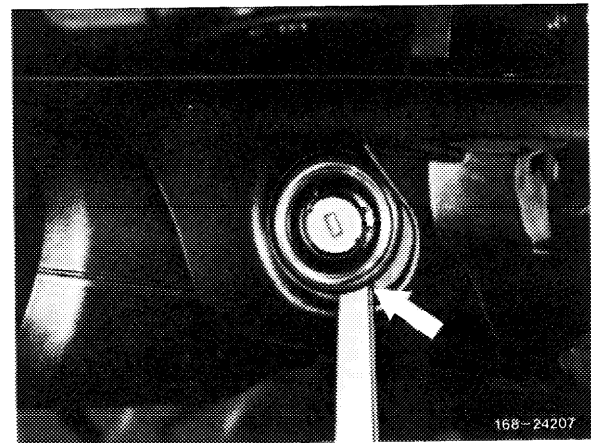


21 Unscrew screws on frame for air jets on instrument panel center.

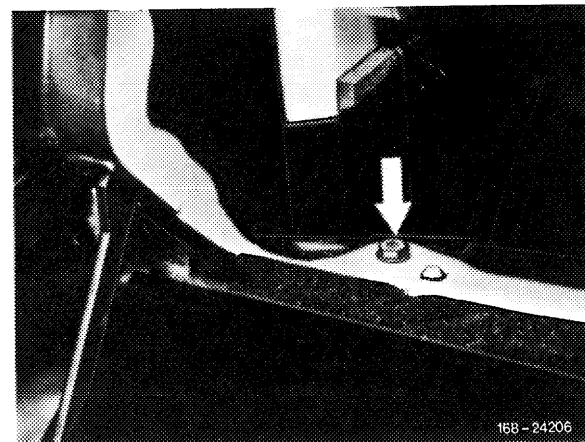
22 Remove console top, while pulling switch lights and electrical connections at the rear.



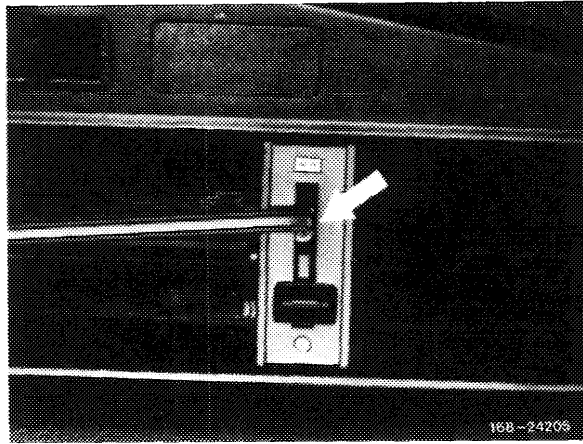
23 Force off escutcheon on ignition lock.



24 Unscrew fastening screw in range of glove box.

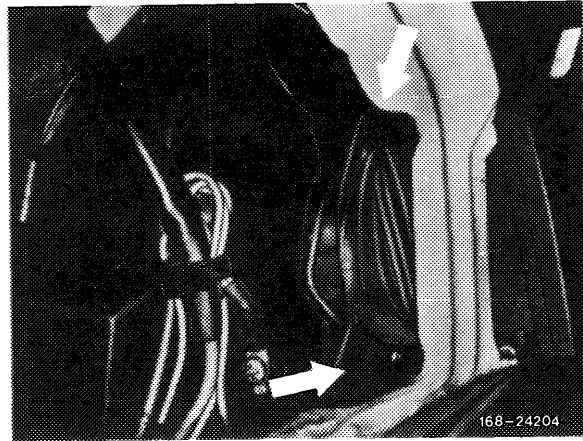


25 Close fresh air flap and unscrew screw on connecting lever.



26 Pull off rubber sleeve on connection for air jets in center.

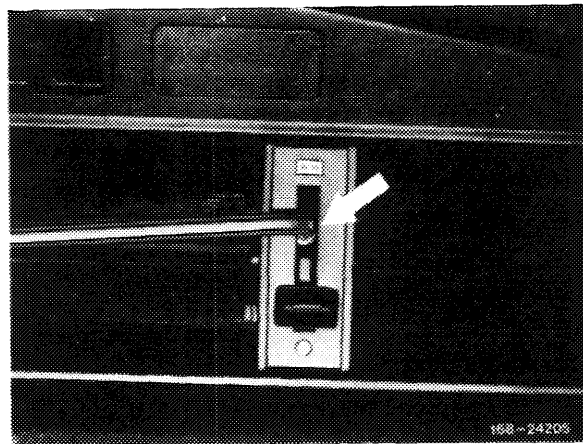
27 Pull out defroster nozzles on heater box and remove instrument panel.



Installation

28 For installation proceed vice versa.

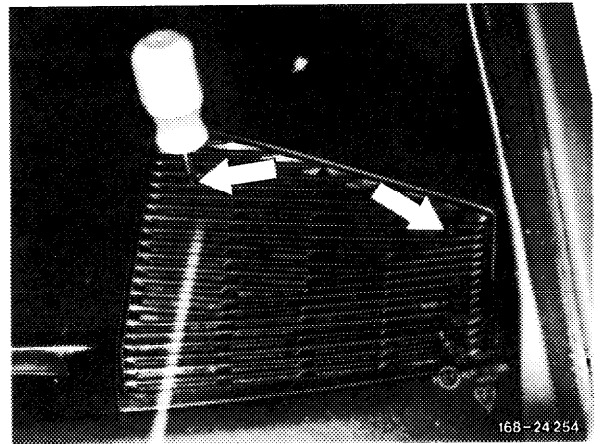
Note: At end of assembly jobs, set adjusting screws in such a manner that the fresh air flap is tightly sealing.



68-I 05 Removal and installation of cover for speaker

Removal

- 1 Unscrew screws on cover.
- 2 Pull cover to the rear and remove.



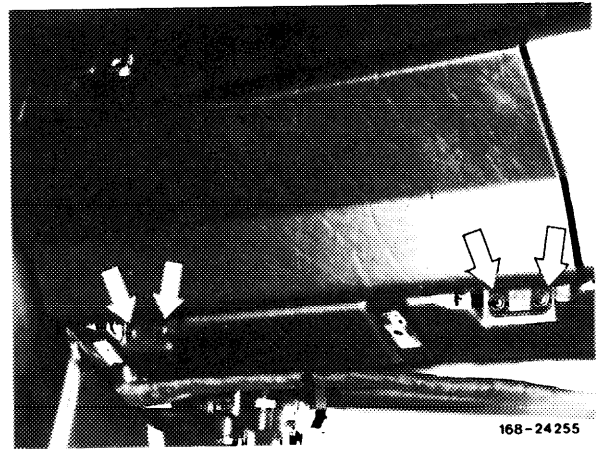
Installation

- 3 For installation proceed vice versa.

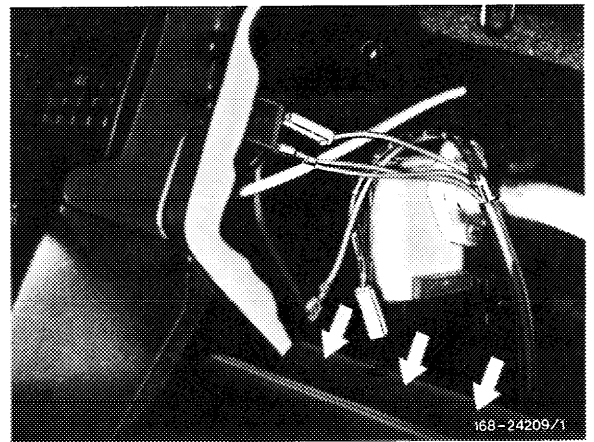
68-I 20 Removal and installation of glove box cover

Removal

- 1 Remove cover at the right under instrument panel (68-I 50).
- 2 Remove glove box (68-140).
- 3 Unscrew screws on hinge of glove box cover.



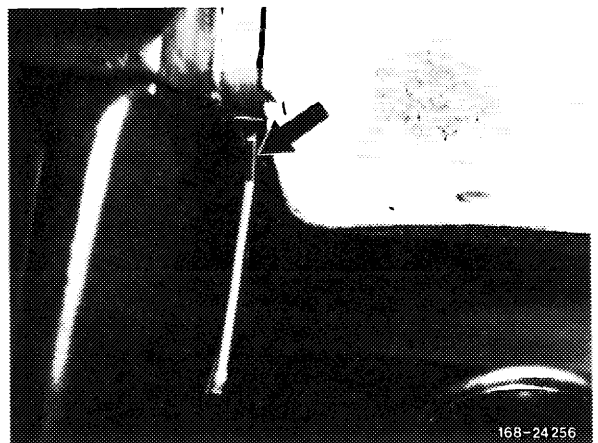
- 4 Disconnect cover strip on instrument panel.



- 5 Lift glove box cover in upward direction and disconnect both stop brackets on instrument panel.
- 6 Remove glove box cover.

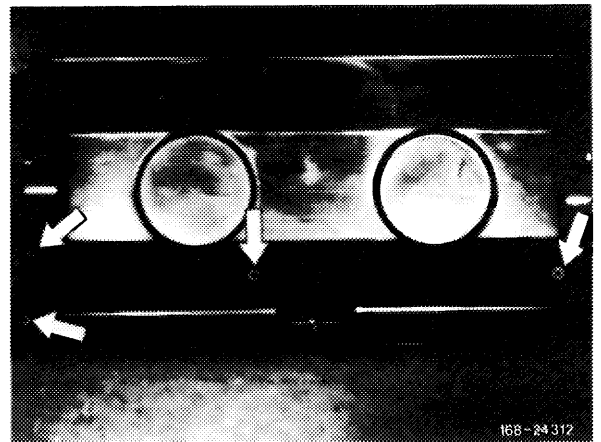
Installation

- 7 For installation proceed vice versa.



Removal

- 1 Unscrew screws on back of cover.
- 2 Remove lock complete with cover strip.

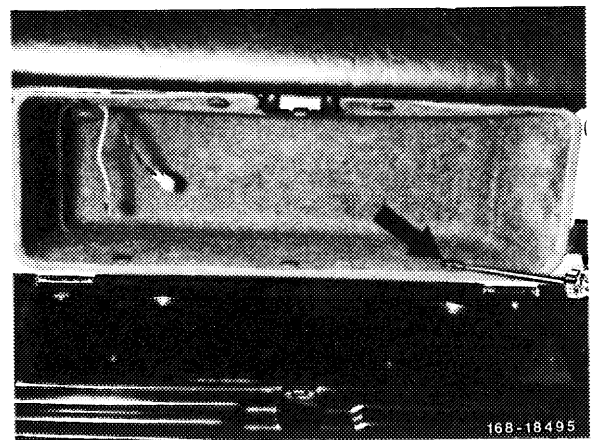
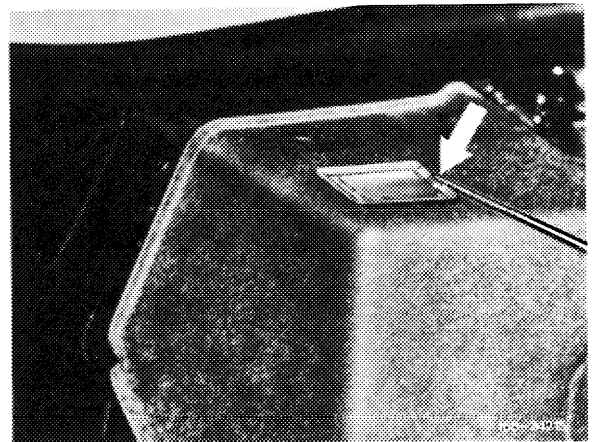


Installation

- 3 For installation proceed vice versa.

Removal

- 1 Push out glove box light and pull off electric connections.

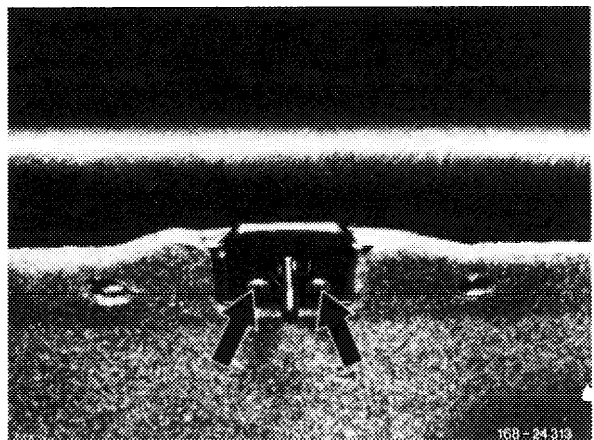


Shown on model 126

- 3 Unscrew screws on closing bracket.
- 4 Remove glove box from instrument panel.

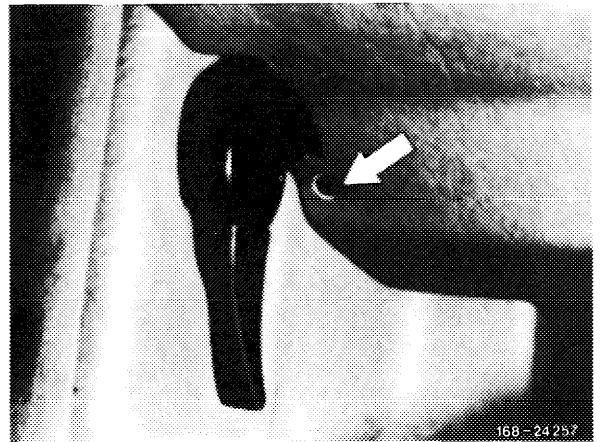
Installation

- 5 For installation proceed vice versa.



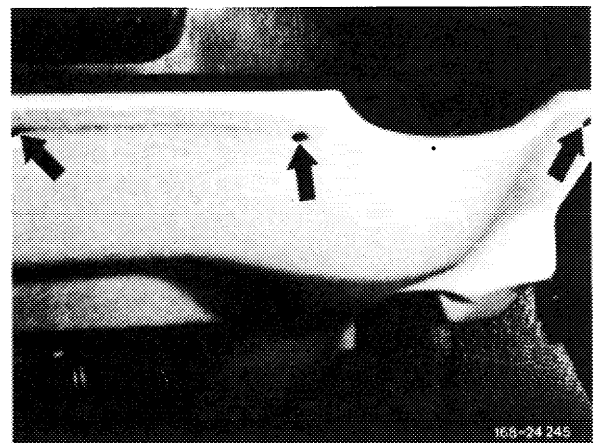
Removal

1 Unscrew outer screw.



2 Unscrew screws in connecting range of instrument panel.

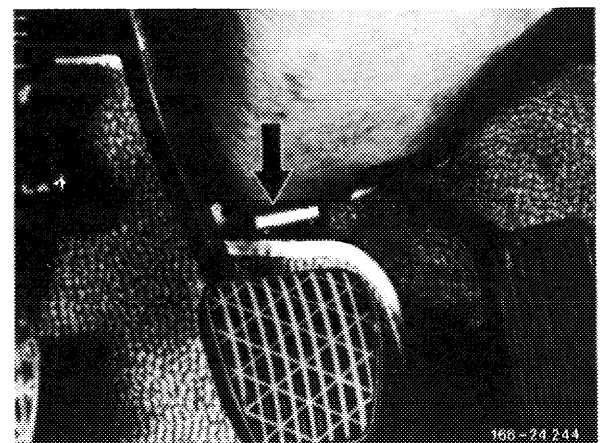
3 Remove cover.



Installation

4 Slip cover into mounting on front wall and screw on by means of the three screws in connecting range of instrument panel.

5 For further installation proceed vice versa.

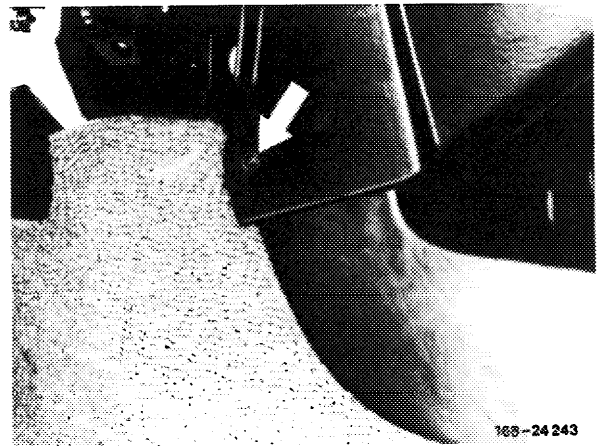


A. Center console upper half

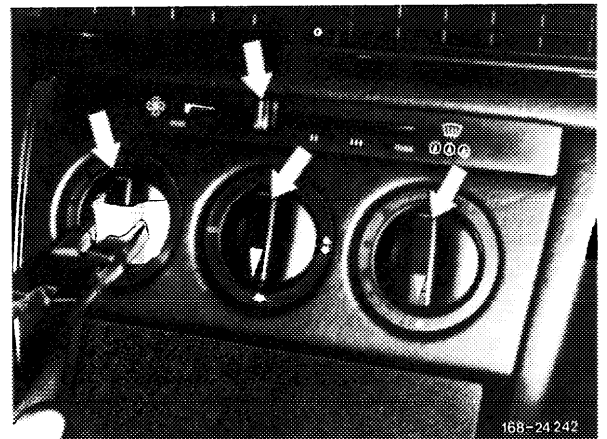
Removal

1 Remove cover under instrument panel left and right (68-1 50).

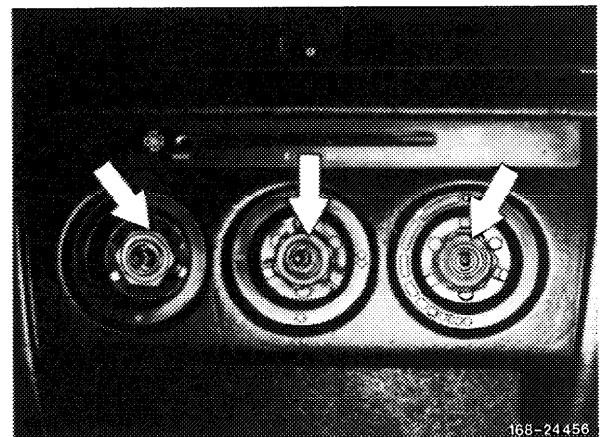
2 Unscrew screw on heater box left and right.



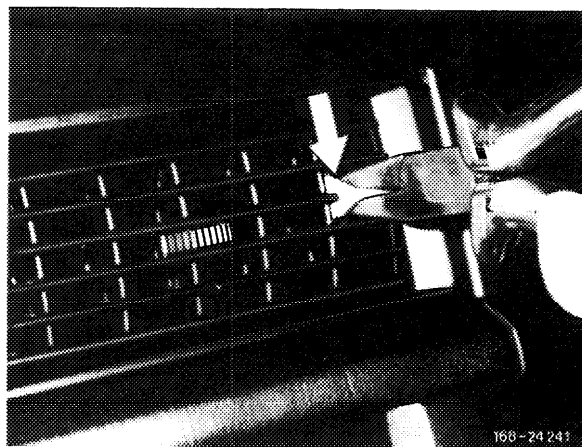
3 Pull off control knobs for blower, heater and air distribution switch.



4 Unscrew nuts on control unit.

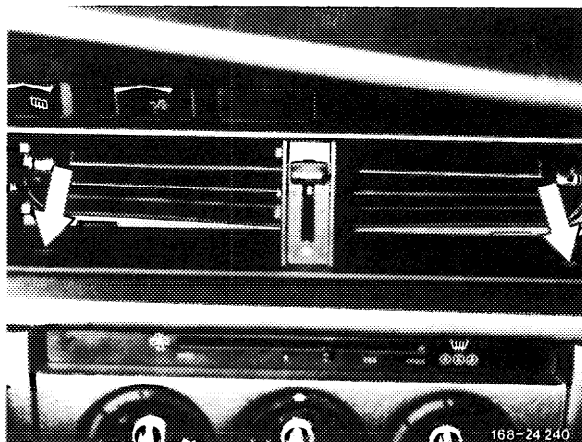


5 Pull out air jets on instrument panel center with padded flat nose pliers.



6 Unscrew screws on frame for air jets on instrument panel center.

7 Remove console top, while pulling off switch lights and electric connections on back.



Installation

8 For installation proceed vice versa.

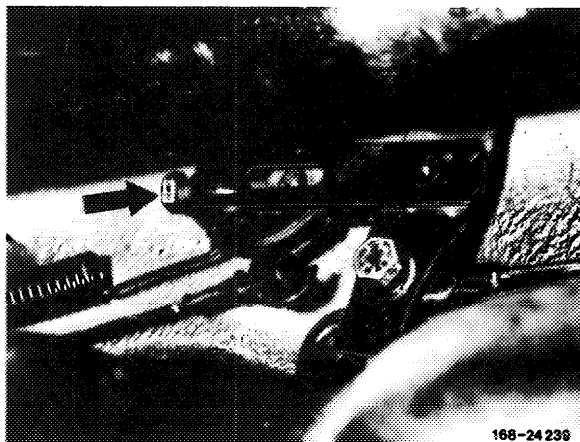
B. Center console lower half

Removal

1 Remove both floor mats for front seats.

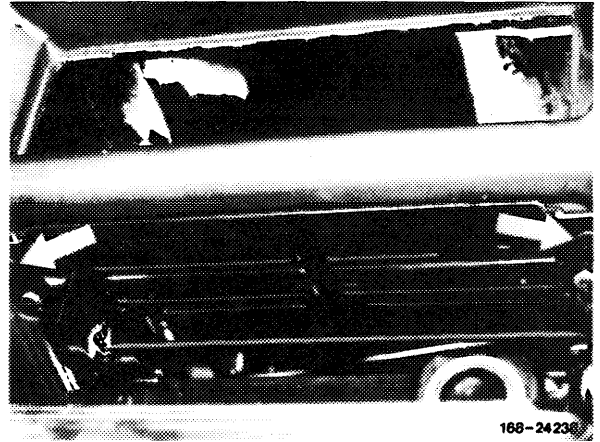
2 Remove covering on shift lever (68-230).

3 Slacken hand brake rope on compensator by slackening hex. head screw.

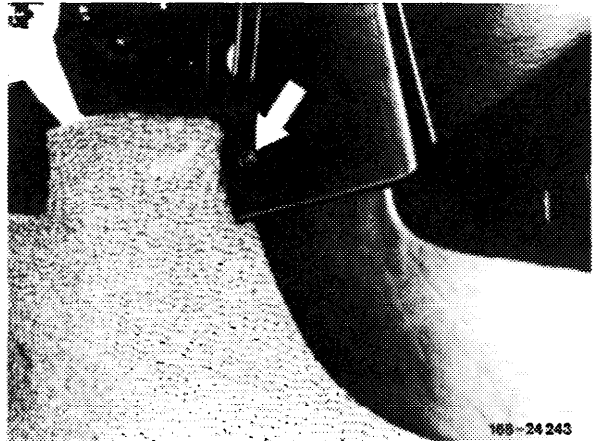


4 Remove ashtray and unscrew screws on ashtray housing.

5 Pull off electrical connection and remove ashtray housing.

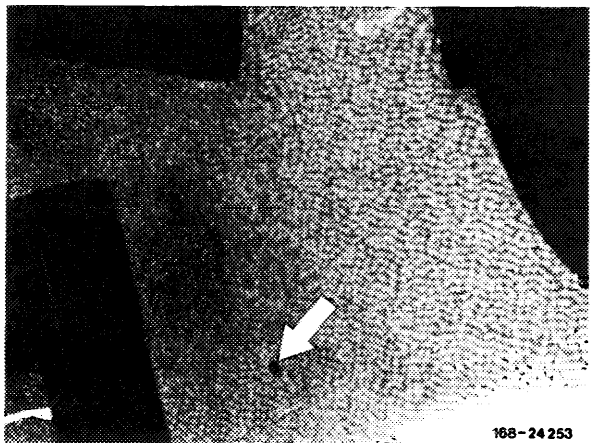


6 Unscrew screw on heater box left and right.

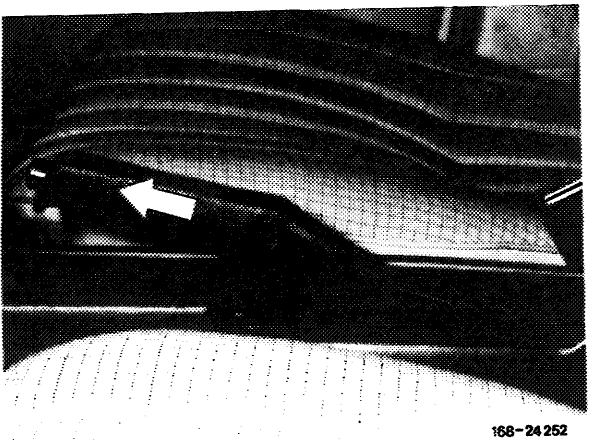


7 Unscrew screws on transmission tunnel on both sides.

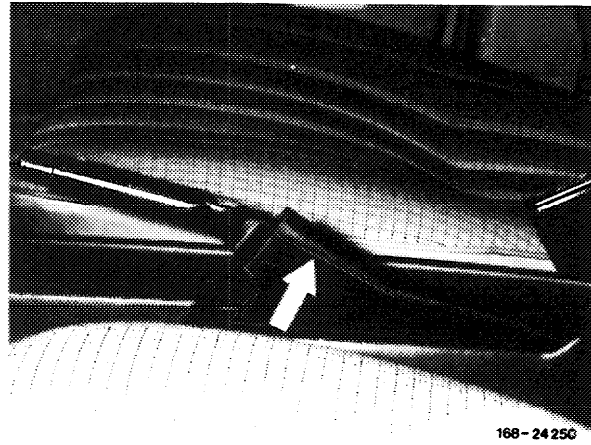
8 Remove accelerator pedal.



9 Pull off grip of hand brake lever in forward direction.

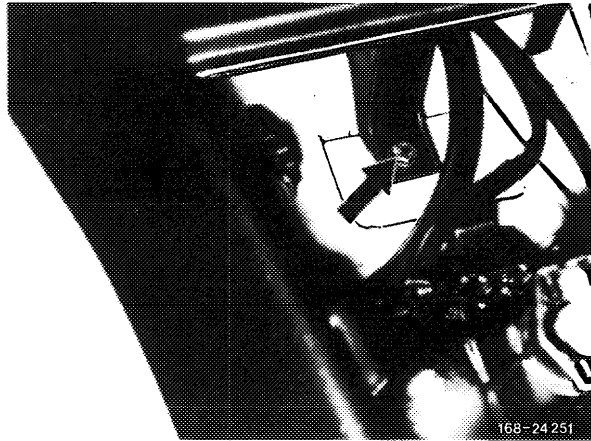


10 Pull off lining of hand brake lever in upward direction.

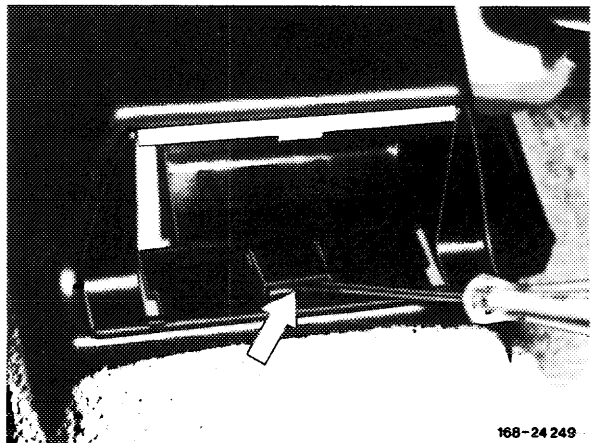


11 Unscrew screw in range of shift bracket.

12 Remove ashtray on center console rear.



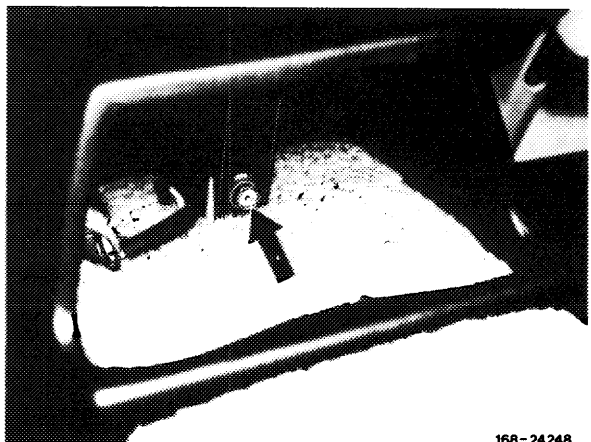
13 Push up holding clip on frame and remove ashtray frame.



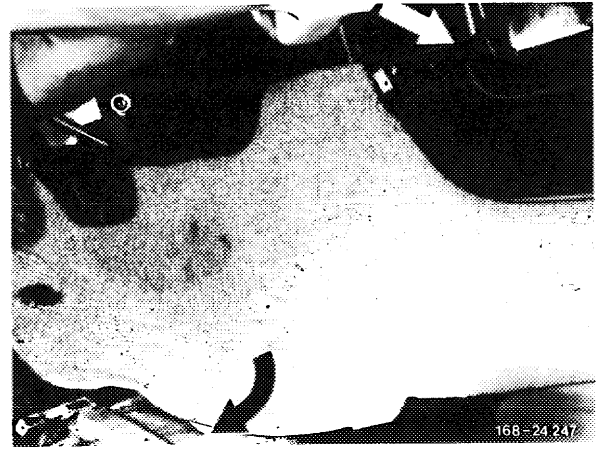
14 Unscrew screw on center console rear.

15 Move both seats toward the rear.

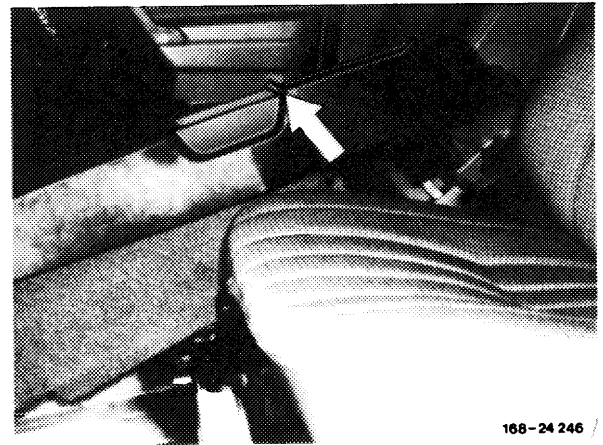
16 Set hand brake lever completely up.



17 Spread carpet on transmission tunnel at front below on both sides in outward direction. Lift center console at the rear and carefully pull out of console upper half (arrow).



18 Remove center console over hand brake lever.



Installation

19 For installation proceed vice versa.

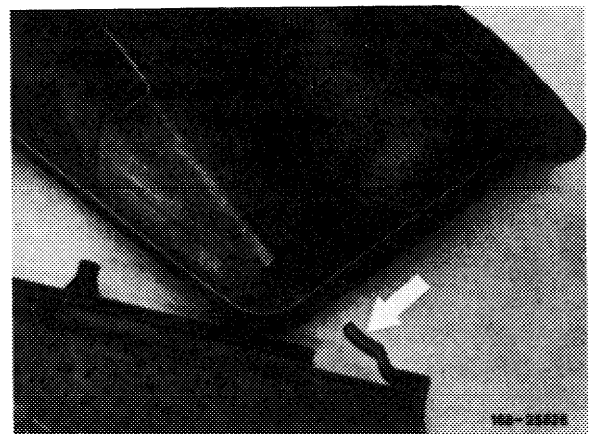
Note: When introducing hand brake lever, loosen hand brake lever and lower in downward direction together with console.

Adjust hand brake at end of assembly jobs.

Attention!

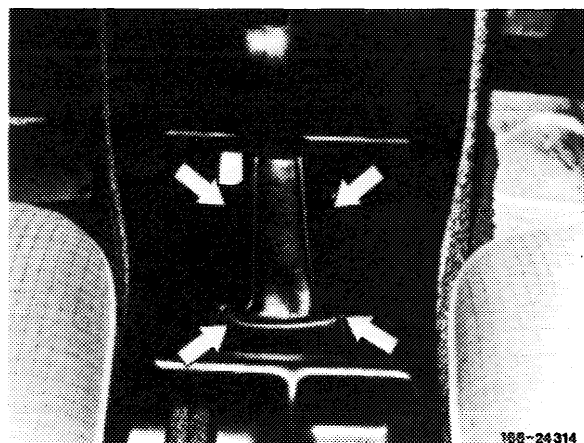
In order to avoid malfunction of hand brake lever, make absolutely sure that the covering of the hand brake lever in the rear lower range is pressed **down** by the lug on the hand brake lever.

Adjust hand brake at end of assembly jobs.



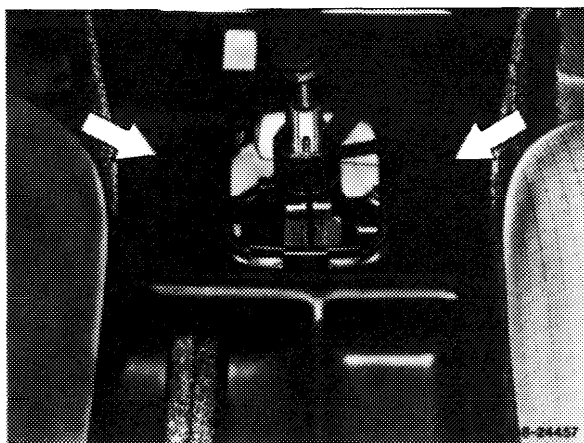
Removal

- 1 Disconnect rubber sleeve on cover.



- 2 Pull off plug connections on switches and remove cover.

- 3 Separate plugs from switches and remove cover toward the rear.



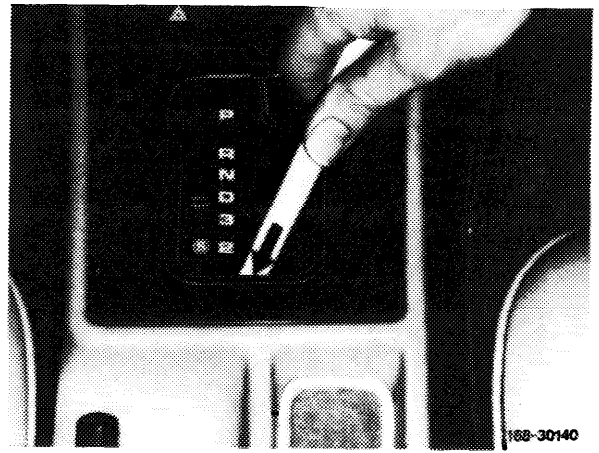
Installation

- 4 For installation proceed vice versa

68-23 1 Removal and installation of cover on shift lever (automatic transmission)

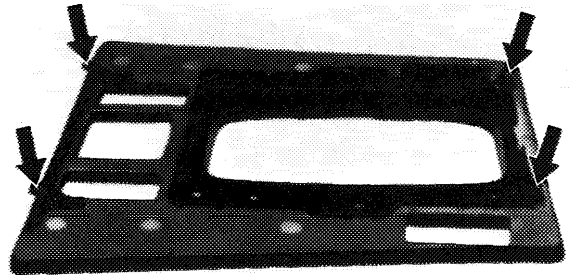
Removal, installation

- 1 Lift cover in rear range by means of plastic wedge and pull out toward the rear.
- 2 Pull plug connections on switches and remove cover,



Installation

- 3 Attach plug connections to switches. Introduce cover with holding lugs at front and engage rear locks.

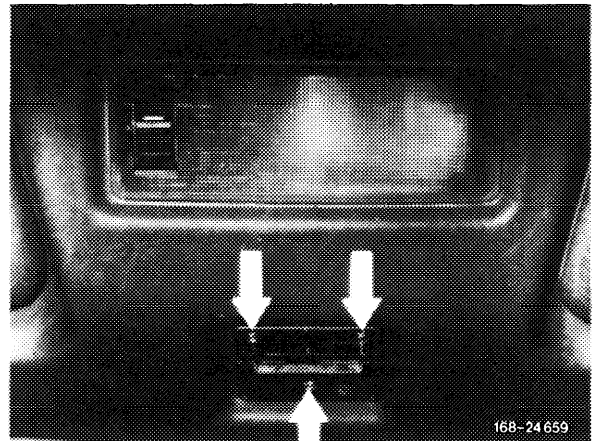


68-400 Removal and installation of reveal molding on windshield top

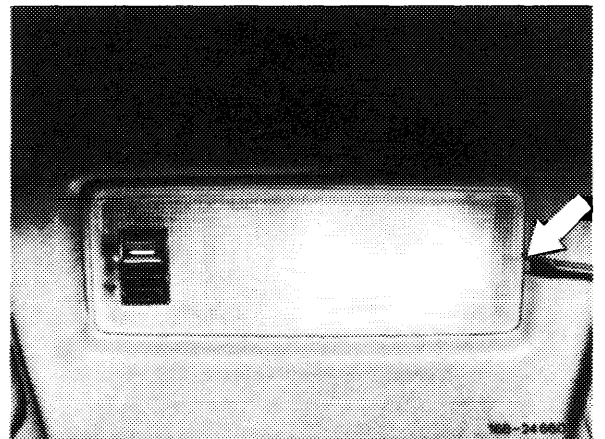
Removal

1 Remove reveal molding laterally on windshield (68-405).

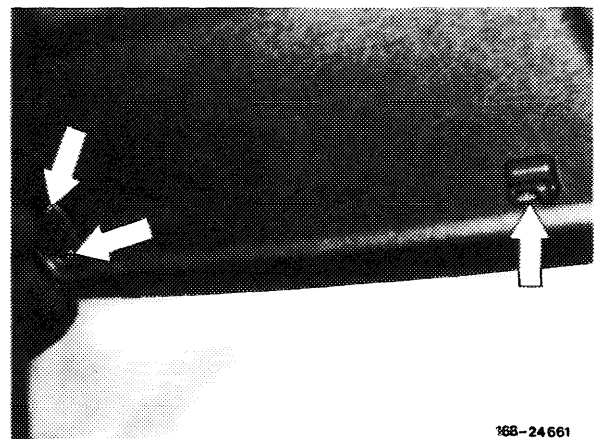
2 Disengage inside mirror and unscrew base plate.



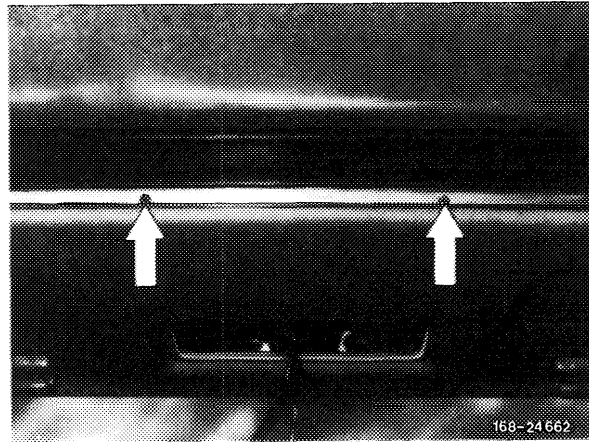
3 Push out dome lamp at recess and pull off plug.



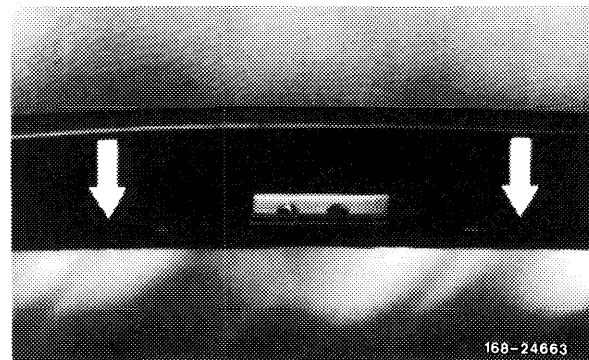
4 Unscrew sun vizer and counterbearing.



Note: On vehicles with sliding roof the reveal molding is clamped down by means of a chrome strip, which must be unscrewed first.



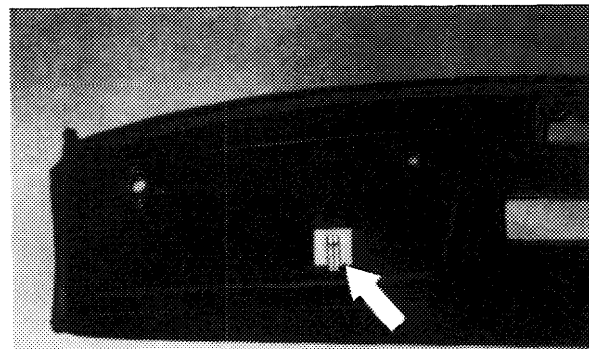
5 Pull reveal molding out of front roof frame in forward direction.



Installation

6 Attach reveal molding from the front to holder for fastening headlining.

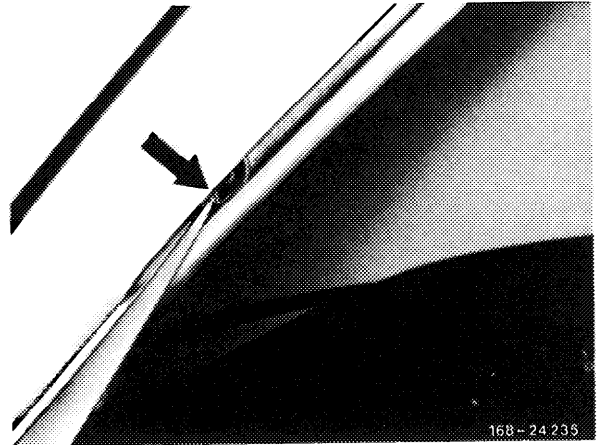
7 For further installation proceed vice versa.



68-405 Removal and installation of reveal molding laterally on windshield

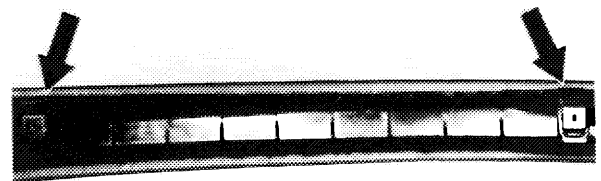
Removal

- 1 Pull off chafing strip in range of reveal molding.
- 2 Position plastic wedge in range of clips and force clips out of front wall pillar.
- 3 Release reveal molding from reveal molding on windshield top and remove.



Installation

- 4 Align clips on reveal molding.
- 5 For further installation proceed vice versa.



Removal

1 Remove reveal molding at windshield top (68-400).

2 Remove rear window (67-200).

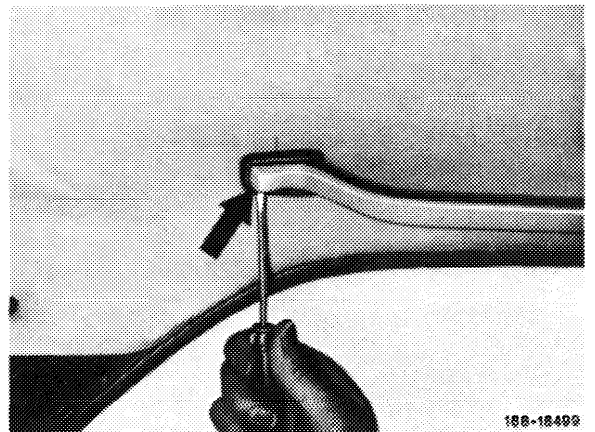
3 Remove paneling (trim) on center pillar (left and right) (68-470) (do not unscrew safety belt on side member).

Note: Remove vehicles with sliding roof, sliding roof cover (77-1 00).

4 Pull off cover on hand grips, unscrew screws underneath and remove hand grips.

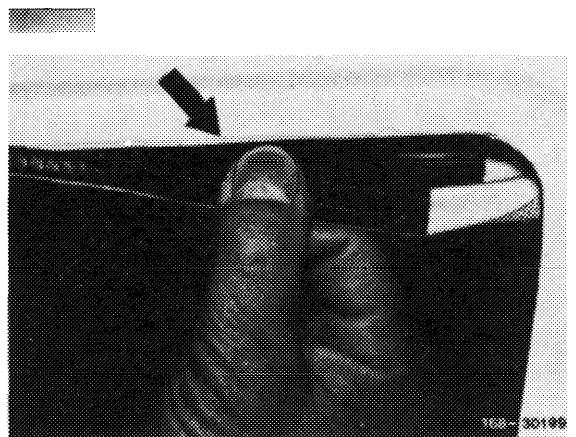
5 Pull off chafing strips in range of headlining.

Shown on model 126

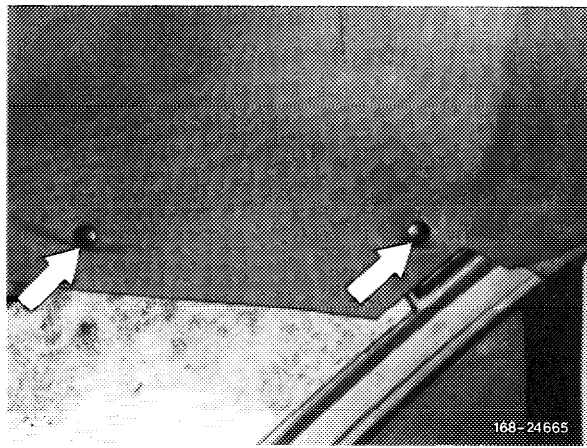


6 Disengage headlining at folded edge in door cutout.

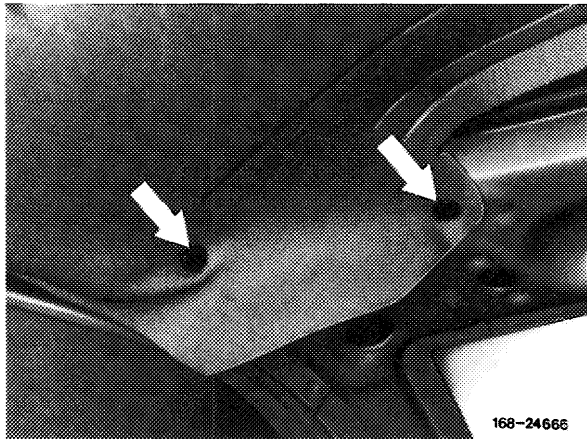
Shown on model 126



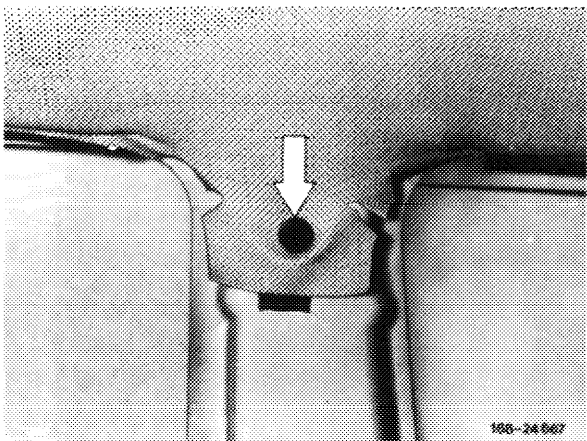
7 Push out clips on rear pillar left and right.



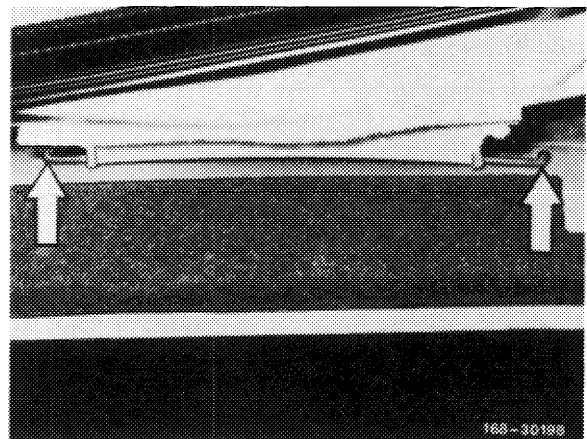
8 Push out clips on front wall pillar left and right.



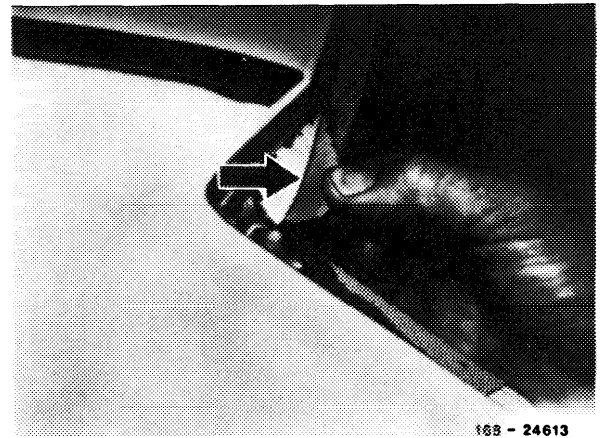
9 Push out clips on center pillar left and right.



10 Disengage wire bracket (4 each) laterally on roof frame.



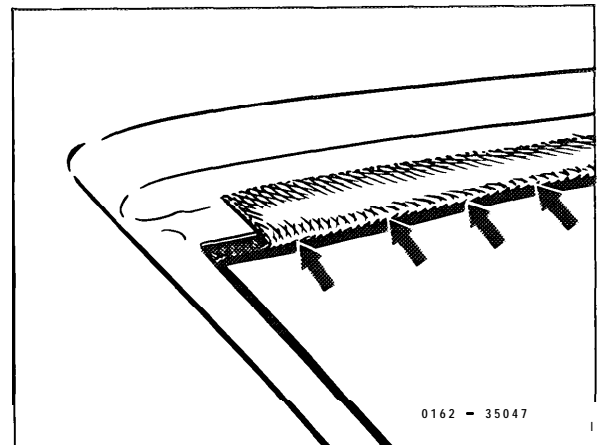
11 Release headlining at spot weld flange from rear window, top.



1 st version

12 Detach headlining at spot weld flange from rear window.

13 Disconnect bows starting at the rear.

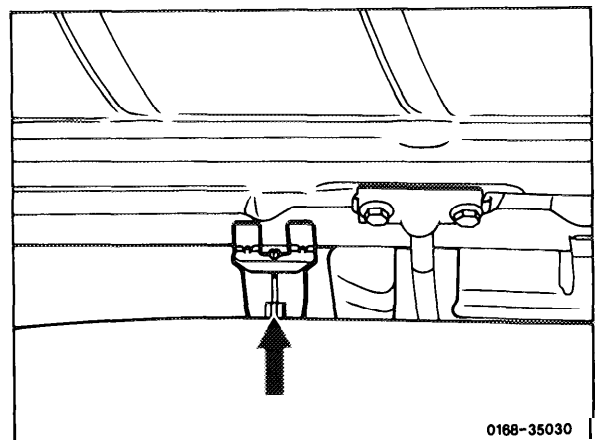


2nd version

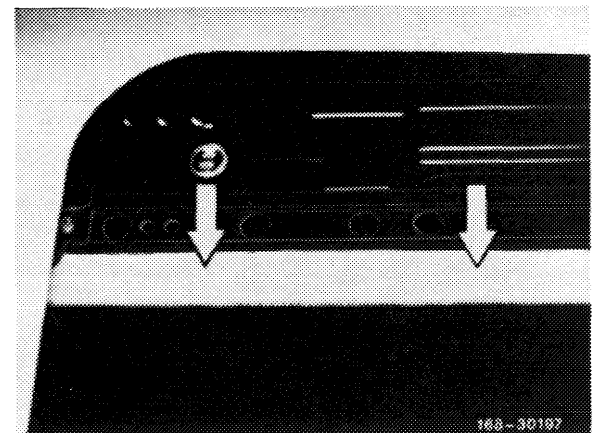
14 Detach headlining from holding clamp (vehicles with electric sliding roof only).

Attention!

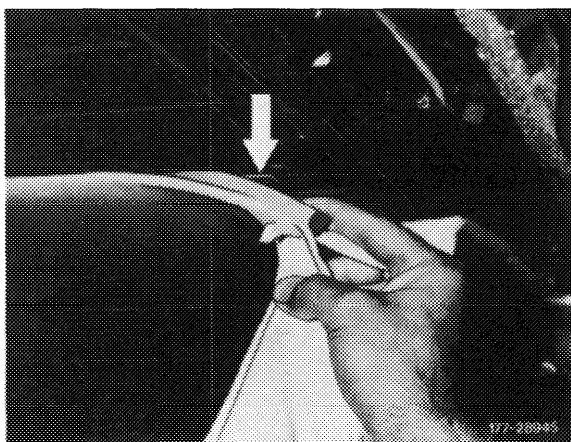
On some vehicles with electric sliding roof the rear bow is additionally attached to teleflex tube by means of a cable strap. During removal, open cable strap and remove bow.



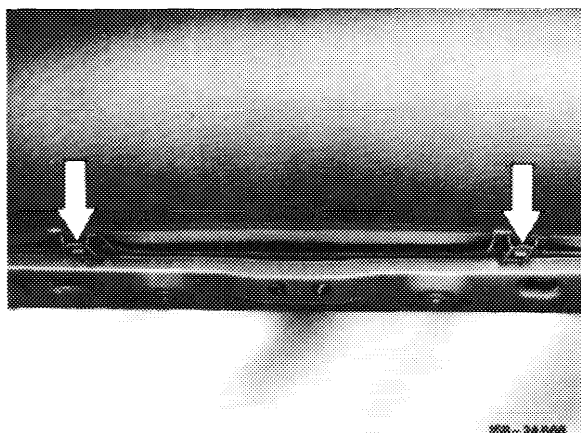
15 Pull out fastening strip on sliding roof frame laterally, removing chrome-plated rail at left and right for this purpose.



16 Pull mounting strips from plug-in channel of sliding roof frame.



17 Disengage headlining on roof frame, front, and remove.



Installation

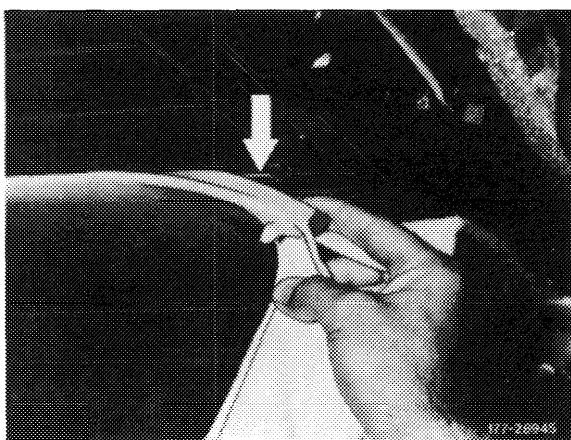
18 For installation proceed vice versa.

Note: On vehicles with sliding roof, fold mounting strip twice prior to slipping strip into sliding roof frame, rear.

Do **not** remove remaining adhesive on headlining with MB stain remover, nitro thinner etc., but remove carefully with cleaning benzine (with high flashpoint) with the doors opened, in a well ventilated room.

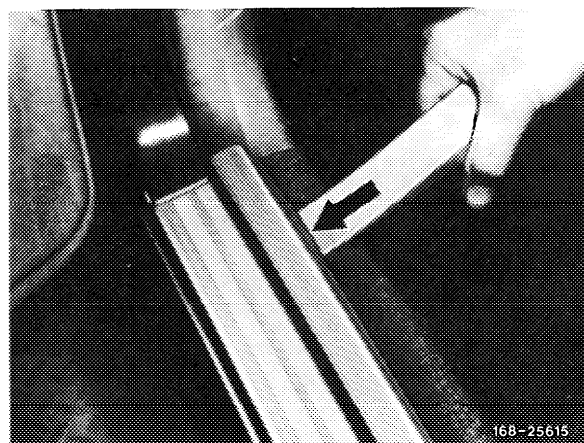
Caution! When working with cleaning benzine, pay attention to respective safety rules.

Dirty headlinings can be cleaned with MB plastics cleaner, a neutral dry foam cleaner, soap solution etc.

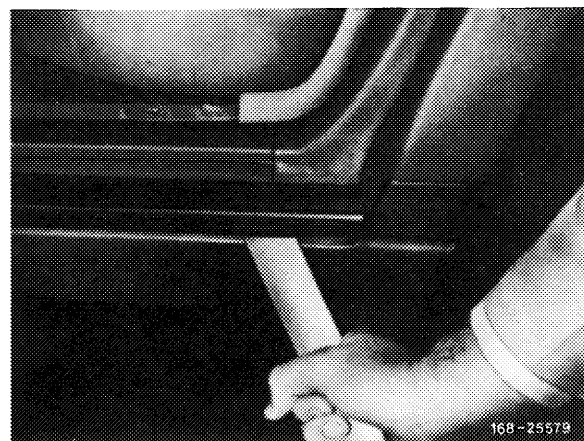


Removal

- 1 Press-off rail at entrance of driver's and rear door by means of a plastic wedge and take off.

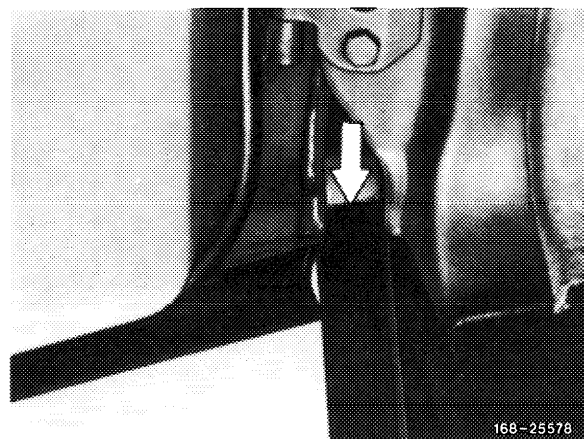


- 2 Press-off off edge protection starting at rear and by means of a plastic wedge and take off.



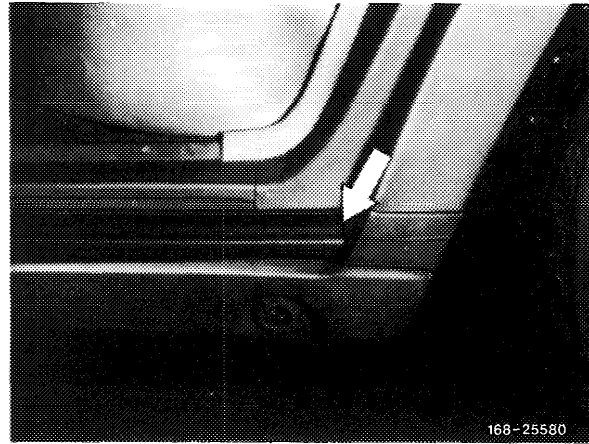
Installation

- 3 Insert edge protection at fender front.



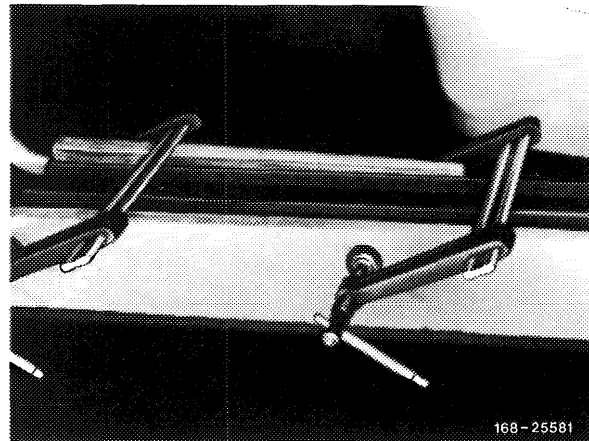
4 Adjust edge protection in such a manner that rear end is abutting to wheel housing.

Note: Inserted in the holding profile of edge protection is a butyl cord for sealing of sheet metal folding border.



5 Press edge protection onto sheet metal folding border, e. g. by means of two screw clamps and suitable wooden supports.

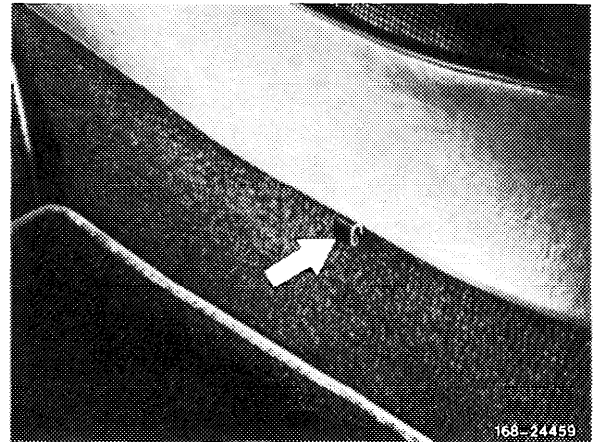
6 Install rail at the entrance of driver's and rear doors.



Removal

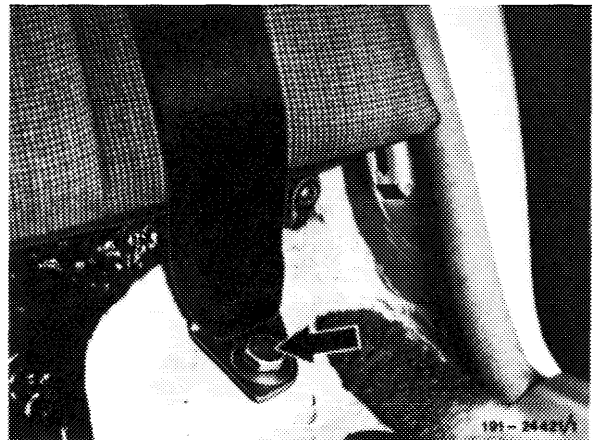
1 Push detent at the left and right on rear cushion toward the rear and lift rear cushion at the front.

2 Remove rear cushion.



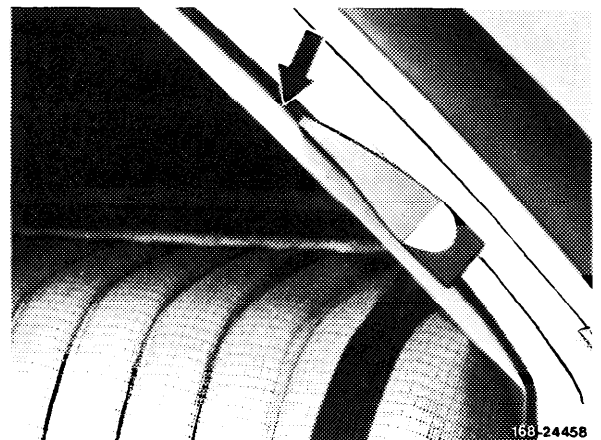
3 Unscrew belt end fitting on frame floor.

4 Pull off chafing in range of trim.



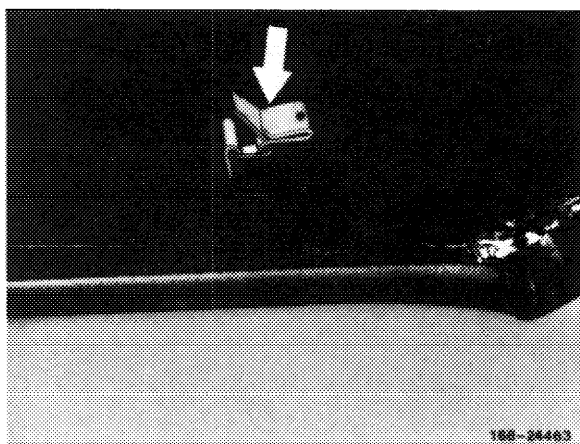
5 Push holding clips on trim at front toward vehicle center by means of wedge.

6 Push trim in upward direction and remove.



Installation

7 For installation proceed vice versa, while paying attention to perfect seat of clamp in recess provided on rear pillar.



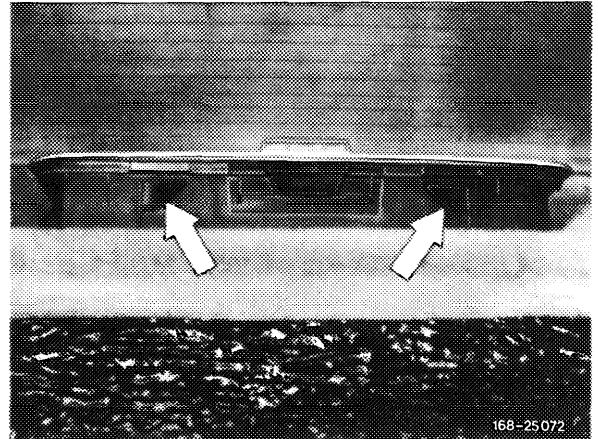
68–458 Removal and installation of hat rack

Removal

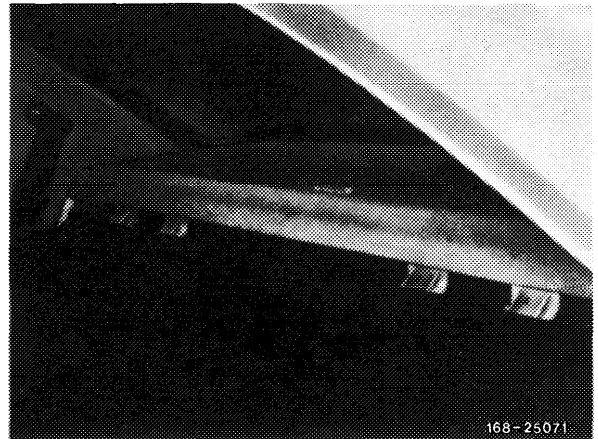
1 Remove rear seat and rear seat backrest (91-l 70).

2 Remove first aid kit. For this purpose, push out the two front holding lugs from the trunk rearwards and, simultaneously, the first aid kit upwards.

3 Take out first aid kit,



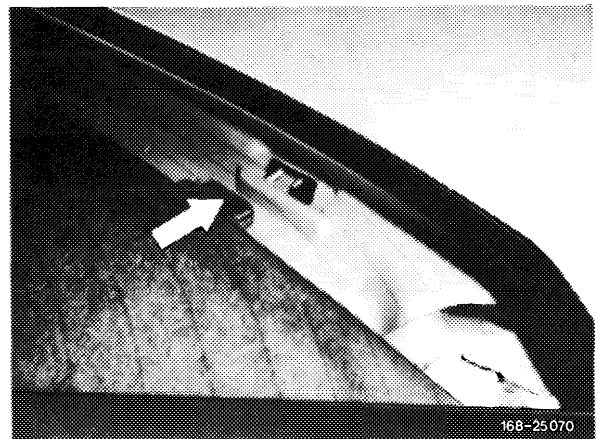
4 Pull out hat rack in forward direction.



Installation

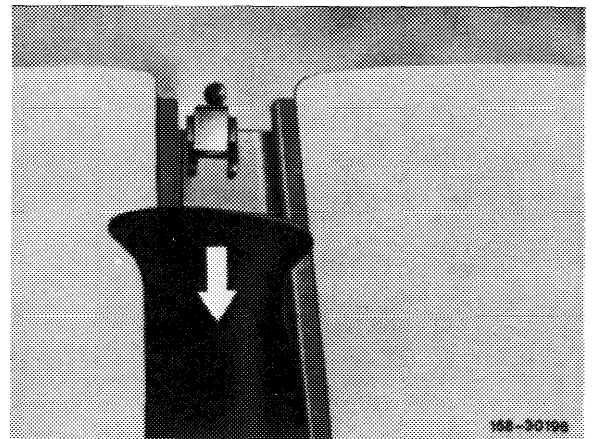
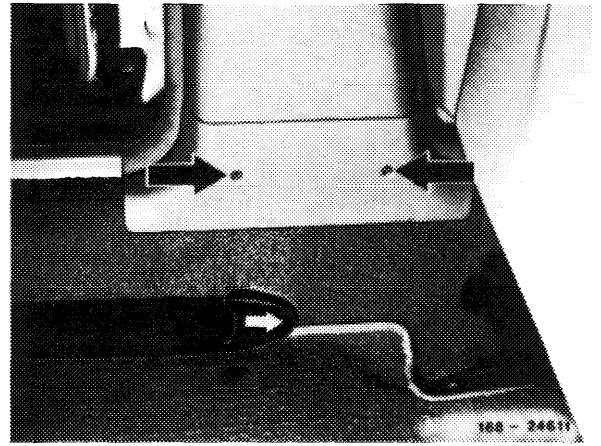
5 Slide-in hat rack, making sure that the lugs right and left are inserted into the recess at the rear.

6 For further installation proceed vice versa.



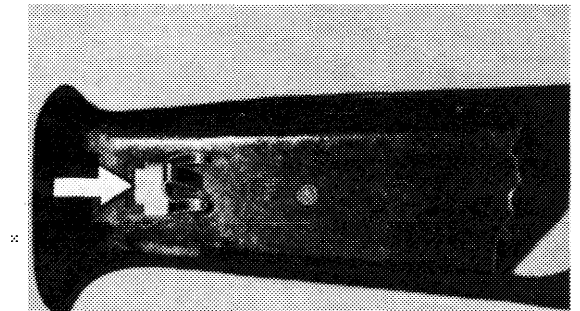
Removal

- 1 Unscrew screws on panelling (trim) below (upper arrows).
- 2 Swivel safety belt toward the rear, push off covering cap in forward direction and unscrew screw located underneath (lower arrow).
- 3 Pull off chafing strip in range of panelling (trim) on center pillar.
- 4 Pull panelling (trim) down from upper holding clip on center pillar.



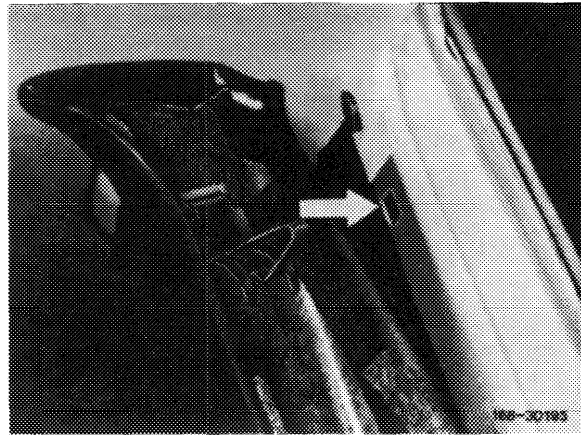
Installation

- 5 Remove upper holding clip on center pillar and insert into panelling (trim).
- 6 Lead belt end fitting through opening of panelling (trim) and fasten to side member.



7 Engage panelling (trim) with holding clip at top into center pillar.

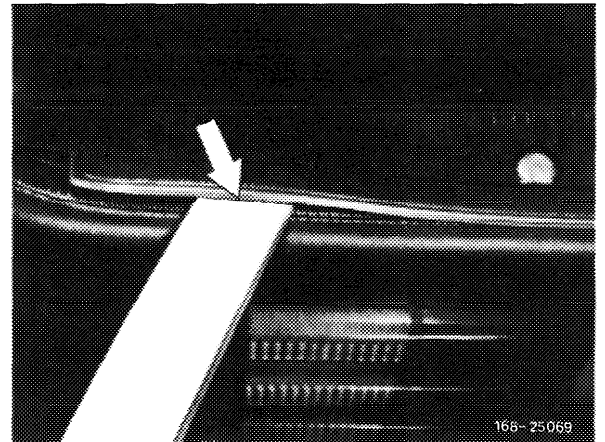
8 For further installation proceed vice versa.



68-485 Removal and installation of panelling (trim) on rear center piece

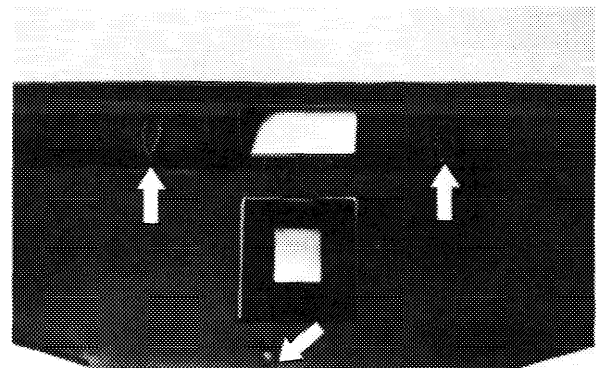
Removal

1 Carefully unclip panelling upwards by means of a plastic wedge and remove.



Installation

2 Place panelling on rear center piece and press-in or slide-in holding plug and holding tongue into location hole.



Note

Removal and installation of damping elements is possible only with the engine removed.

Removal

- 1 Remove shielding plate front right.
- 2 Unscrew plastic nuts (arrows) and remove damping elements in downward direction.

Installation

- 3 For installation proceed vice versa.

Attention!

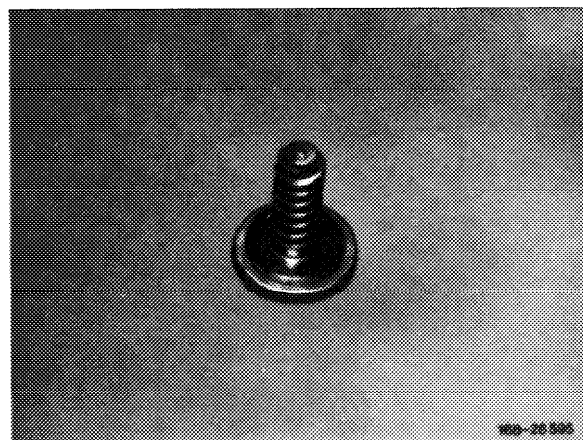
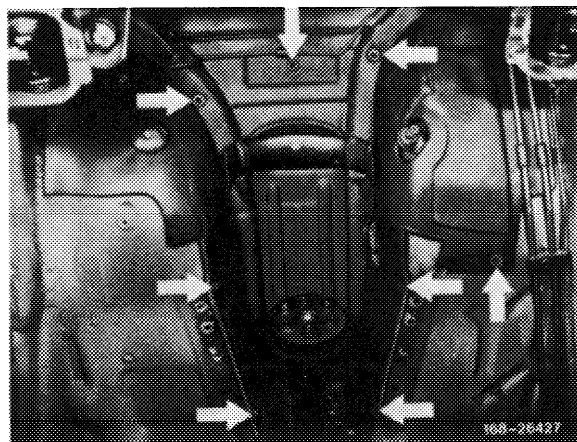
Replace torn off or missing weld studs with a folding rivet nut and screw bolt. Collar screw parts set, part No. 000 990 12 10.

- 4 Mark bore and punch-mark.
- 5 Drill hole (9 mm dia.) and coat edge of hole with zinc dust paint.

- 6 Rivet folding rivet nut down to a form-lock seat by means of manual riveting tongs.

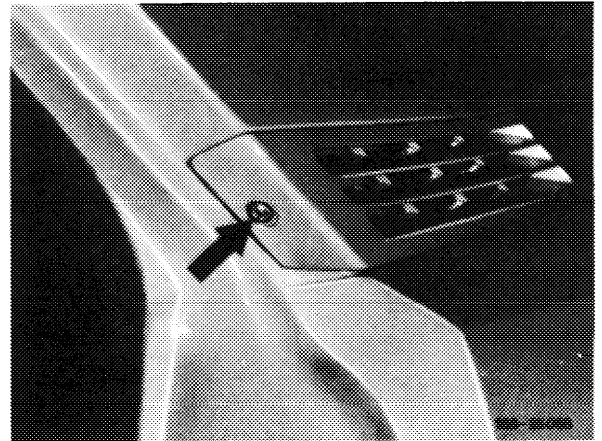
- 7 Coat threads of screw-in bolt with screw locking compound, part No. 002 989 94 71 and screw into folding rivet nut.

- 8 Fasten damping elements with plastic nuts.

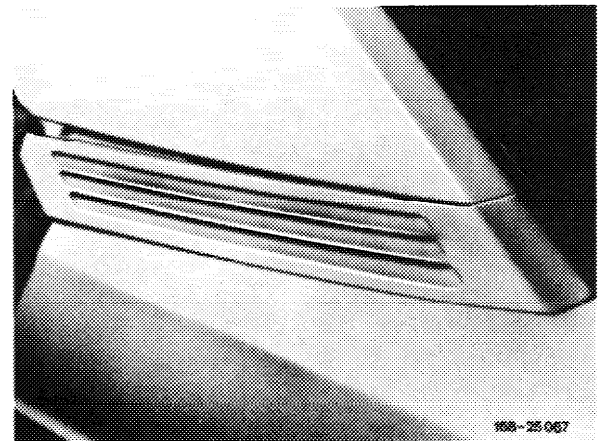


Removal

- 1 Release screw on cover front.



- 2 Lift off cover front and pull out at the rear from holding clip.



Installation

- 3 Adjust holding clip.
- 4 Press cover into holding clip and tighten at the front with a screw.

